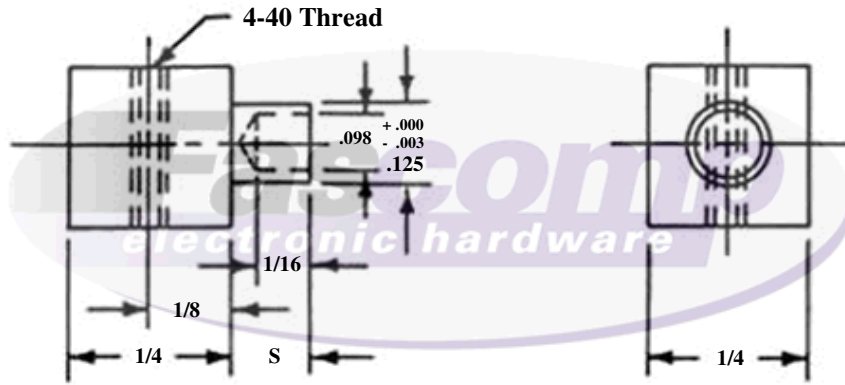




Chassis Fastener — 4-40 Thread



Create a part number:

Length	Panel/Code	Material	Finish
FCXXXX	X	X	XX
_____ - _____ - _____ - _____			

Part Number			
	FCXXXX	Length (L)	Thread
✓	FC7228	1/4	4-40

Swage Panel/Code (X)			
	S	+ .003 - .003	P
✓	A	.075	1/32
	B	.105	1/16
	C	.135	3/32
	D	.165	1/8

Material	
	Material Code (XX)
✓	A Aluminum
	B Brass

**Tolerances
Unless otherwise Specified**
 .xxx +/- .005
 .xx +/- .010
 Angular +/- 1 Degree
 Linear +/- .005
Break all sharp edges

Source Control Drawing:
To be produced by
Fascomp Electronic Hardware

Compatible Finish (XX)	
A, B	0 - Plain
B	5 - Nickel Plate (QQ-N-290)
A	6 - Iridite #14 Gold (MIL-C-5541E)
A	7 - Iridite Clear (MIL-C-5541E)
A	9 - Alodine 1200
B	12 - Zinc Clear (ASTM-B-633)
B	16 - Electro Tin (MIL-T-10727 TYPE 1)
A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)
A	24 - Black Anodize (MIL-A-8625)
B	26 - Black Oxide
B	28 - Zinc Yellow (ASTM-B-633)



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